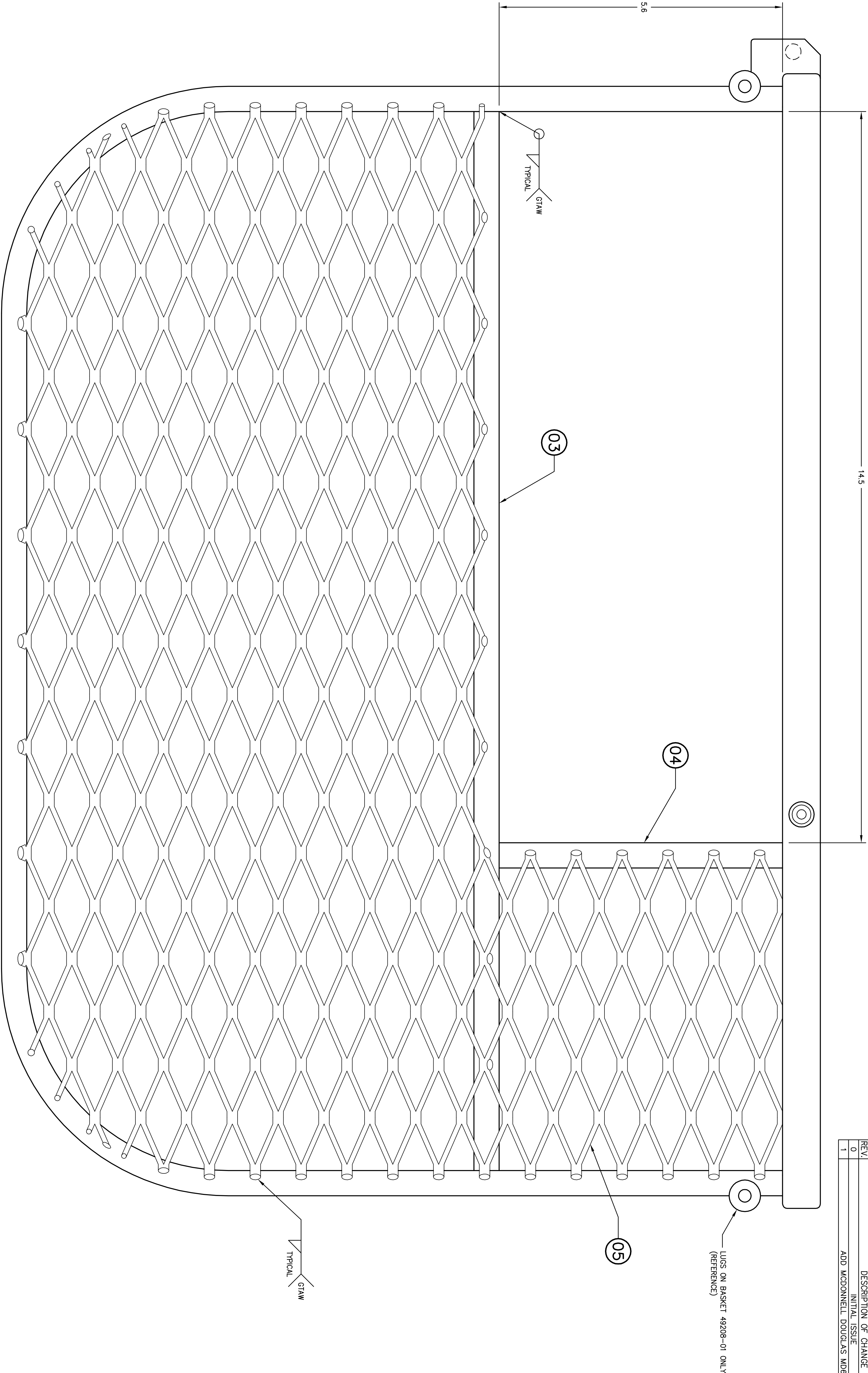


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REV.	INITIAL ISSUE	DESCRIPTION OF CHANGE	INITIALS	DATE
0				
1	ADD MCDONNELL DOUGLAS M0600N		BUC	DEC 4 / 08



NOTES

1. THIS DRAWING IS AN OPTIONAL CONFIGURATION FOR THE FORWARD END ONLY.
REMANDER OF BASKET IS TO BE IN ACCORDANCE WITH THE FOLLOWING DRAWINGS:

HELICOPTER	BASKET TYPE	BASKET MODEL
BELL 206L/407	LOW, FIXED	49208
MCDONNELL DOUGLAS M0600N	QUICK RELEASE	82811

2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES SKY WHITE PRIOR TO ASSEMBLY.

01 BASKET BODY ASSEMBLY

LOOKING AT FORWARD END

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	3/4-16F1.05	MESH		MILD STEEL	COMMERCIAL	
1	70401-04	04	TUBE	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE
1	70401-03	03	TUBE	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE
1	70401-01	01	BASKET BODY ASSEMBLY - MODIFIED FORWARD END			

APPROVALS	DATE	AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 2904 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8933 aerodesign@telusplanet.net	
DRAWN: JEFF CLARKE CHECKED: E. BURGOIN	27 JAN 2006		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 XXX ±0.03 X.X ±0.1		SCALE 1 : 1 DWG. SIZE A1 DWG. NO. 70401 REV. 1	
CARGO BASKET OPEN FORWARD END MODIFICATION		SHEET 1 OF 1	